

**SECRET**

1. A package assembly for an ink-jet ink reservoir, comprising:

- a) an ink-jet ink reservoir having a fluid orifice;
- b) an label removably and adhesively bonded to the reservoir and sealing the orifice; and
- c) pouch material bonded to the label and forming a package around the reservoir.

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ked to the lab~~

1 ~~4~~ 4. The package assembly of claim 1 wherein the pouch material  
2 has longitudinal seal located on the side opposite from the label.

1            5. The package assembly of claim 1 wherein the label has a  
2            lateral margin of deadened adhesive at one end so that when the label

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3 and pouch material are removed from the reservoir the bond between  
4 the pouch material and the label is substantially in shear and the  
5 bond between the label and the reservoir is substantially in tension.

Sub  
A3)

1 6. A removable label for sealing an ink-jet ink reservoir,  
2 comprising:

3 a laminate label having

4 a layer of adhesive removably bondable to a reservoir,

5 a layer of polyester film on one side of which the adhesive layer  
6 is coated,

7 a layer of laminating film on the other side of the polyester film,

8 a layer of aluminum foil, one side of the aluminum foil being

9 bonded to the polyester film by the laminating film,

10 a layer of laminating adhesive, and

11 a polyethylene heat seal film, the other side of the aluminum foil

12 being bonded to the heat seal film by said laminating

13 adhesive.

1 7. The removable label of claim 6 further including a lateral  
2 margin of deadened adhesive located at one end of the label.

1 8. The removable label of claim 7 wherein the lateral margin is

2 a layer of polyester located between the reservoir and the layer of  
3 removable adhesive.

1 9. A method for removing a label from an ink-jet ink reservoir,  
2 comprising:

- 3 a) removing a pouch that contains the reservoir;  
4 b) raising one end of the label from the reservoir by removing  
5 the pouch;  
6 c) applying a shear force between the pouch and the label; and  
7 d) applying a tension force between the label and the reservoir.

1 10. The method of claim 9 including simultaneously removing  
2 the label from the reservoir by removing the reservoir from the pouch.

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ADD  
C3

add  
A4  
add  
B5